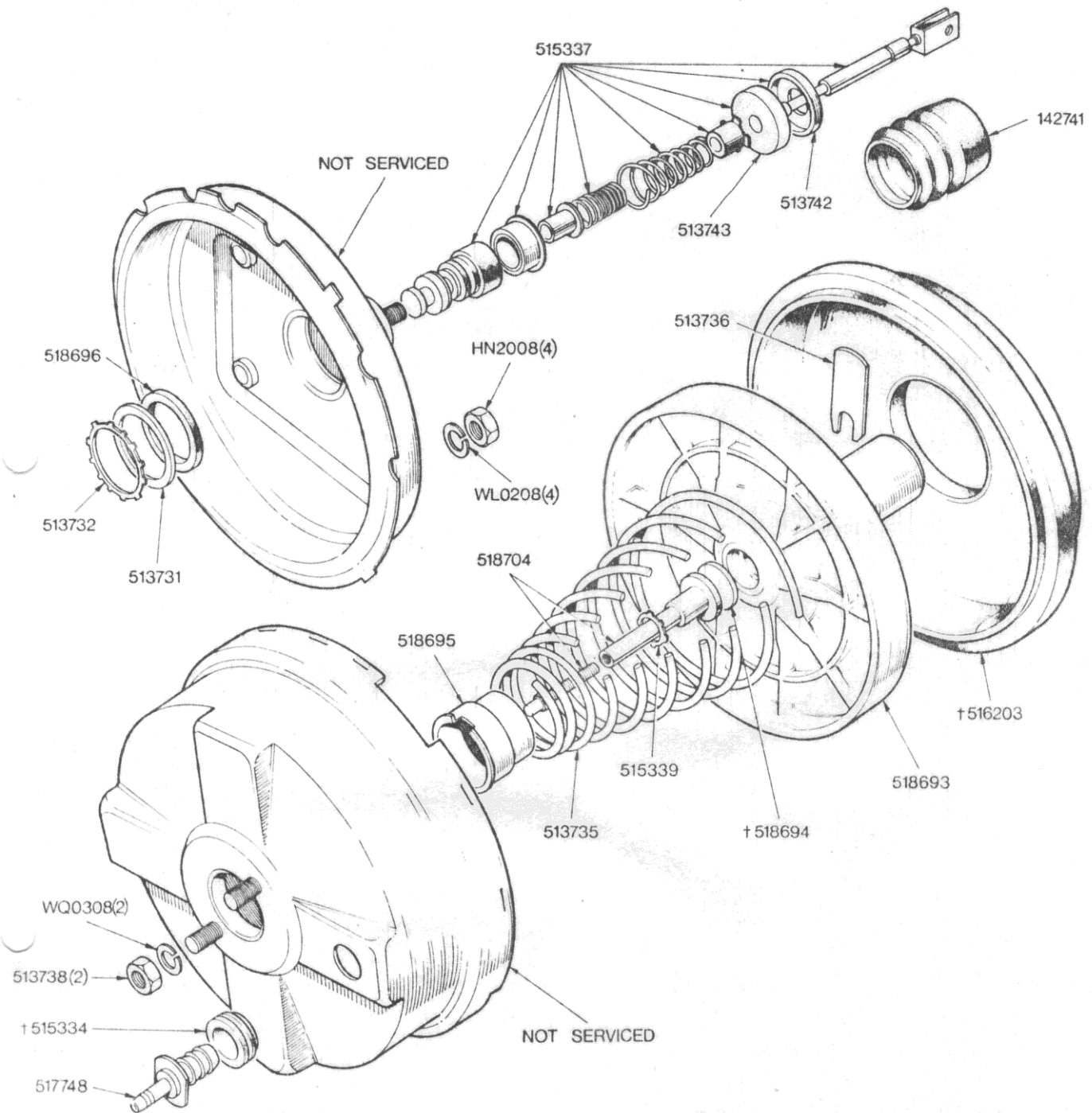


LAKE SERVO UNIT



NOTE
 19176 Servo unit
 parts marked thus † are part of repair kit 518674

BRAKES

02-64 Servo Unit	Part No	
	Triumph	Rimmer Bros
Rubber boot	142741	
Bearing	513731	
Retainer	513732	
Spring	513735	
Key	513736	
Nut	513738	GHF201
Retainer	513742	
Filter	513743	
Non-return valve mount	515334	
Push rod assembly	515337	
Diaphragm	516203	
Non-return valve	517748	606030A
Brake servo service kit	518674	518674
Valve body & diaphragm support	518693	
Reaction disc	518694	
Spring stop	518695	
Seal	518696	
Push rod assembly	518704	
Master cylinder servo unit	519176	519176R
Nut	HN2008	GHF201
Washer - lock	WL208	GHF332
Washer - lock, square section	WQ0308	GHF332