

ENGINE

02-06 Crankshaft & Bearings	Quantity	Part No	
		Triumph	Rimmer Bros
Crankshaft - to LF509E	1	308419	311654R
Crankshaft - from LF509E	1	311654	311654R
Main bearing set - standard	1	RTC1757	RTC1757
Main bearing set - oversize +0.010"	A/R	RTC1757.010	RTC1757.010
Main bearing set - oversize +0.020"	A/R	RTC1757.020	RTC1757.020
Main bearing set - oversize +0.030"	A/R		RTC1757.030
Main bearing set - oversize +0.040"	A/R		RTC1757.040
Main bearing set - oversize +0.060"	A/R		RTC1757.060
Thrust washer - standard	2	144799	RTC2836
Thrust washer - oversize +0.005"	A/R		RTC2836.05
Thrust washer - oversize +0.010"	A/R		RTC2836.10
Pilot/Spigot bush (not required for automatic transmissions)	1	150763	150763
Crankshaft oil seal - front	1		UKC3344
Crankshaft oil seal - rear	1		143148
Big-end bearing - standard	1	RTC1758	RTC1758
Big-end bearing - oversize +0.010"	1	RTC1758 010	RTC1758.10
Big-end bearing - oversize +0.020"	1	RTC1758 020	RTC1758.20
Big-end bearing - oversize +0.030"	1		RTC1758.30
Big-end bearing - oversize +0.040"	1		RTC1758.40
Big-end bearing - oversize +0.060"	1		RTC1758.60