

## STEERING

05-01 PAS Pump Assembly To LF41970	Quantity	Part No	
		Triumph	Rimmer Bros
Hydraulic Steering pump	1	311386	
Drive shaft seal	1	518543	
Hydraulic Steering pump housing assembly	1	518757	
O-ring	2	518558	
O-ring	1	518557	
Woodruff key	1	518545	
Drive shaft	1	518565	
O-ring	1	518554	
Flow control spring	1	518559	
Flow control valve assembly	1	518760	
O-ring	2	518555	
Pressure plate	1	518549	
Rotor, vane & ring service kit	A/R	518563	
Vane service kit	1	518567	
Rotor	1	518553	
Pump body ring	1	518550	
Ring retaining shaft	1	518552	
Pressure plate	1	518548	
Pump body ring dowel	2	518546	
Retaining ring	1	518551	
Reservoir assembly	1	518759	
Reservoir cap	1	518756	
Pump mounting stud	1	518561	
Bolt	1	518544	
O-ring	1	518556	
Venturi & union fitting assembly	1	518758	